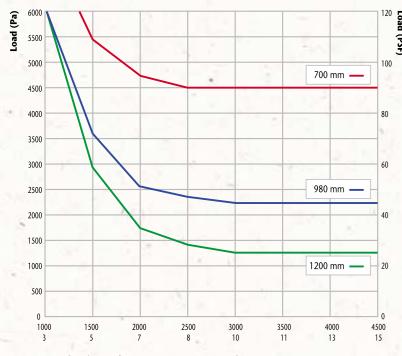
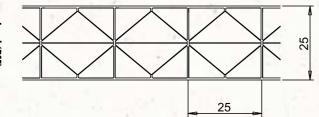
- Excellent for low-pitch, lean-to roofs and large-span roofing projects.
- Extra-effective thermal insulation is a cost-saving advantage for closed structures such as conservatories, transport stations, public areas and swimming pool enclosures.
- Thermal insulation especially effective for cold climates and winter nights. Creates greenhouse effect to keep heat inside the structure.
- Optional Primalite coatings reflect away near infrared heat to prevent unwanted heat build-up during the day.
- Complementary Polygal glazing systems feature Aluminium and Polycarbonate profiles and accessories for problemfree, integrated roofing solutions.



Windload Performance at Various Widths



Length - Distance between supports (mm) or (ft) Deflection of 5% relative to the width

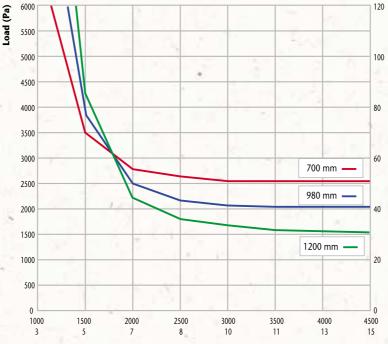


Technical Specifications					
	Color availability		Clear, Bronze, Ice		
	Weight (g/m²)	Weight (g/m²)			
	Sheet thickness		25 (0.984")		
	Minimum cold bending radius (m)		4.37 (14'9")		
	Standard widths (mm)		980, 1200, 2100 new (47.25")		
	Standard lengths (m)		3, 4, 6		
	U-factor (W/m ^{2,0} C) TN	J-factor (W/m ^{2,0} C) TNO tested			
	Light transmission: (ASTM D-1494)	Clear Bronze Ice	79% 20% 54%		
	Thermal expansion (mm per m)	Ice Clear Bronze	2.5 (1/8" per3') 3.25 (1/4" per4')		
	Recommended minimum roof slope		10%		
	Impact resistance (jou (ASTM D-5628)				

- Excellent for low-pitch, lean-to roofs and large-span roofing projects.
- Extra-effective thermal insulation is a cost-saving advantage for closed structures such as conservatories, transport stations, public areas and swimming pool enclosures.
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Windload Performance at Various Widths



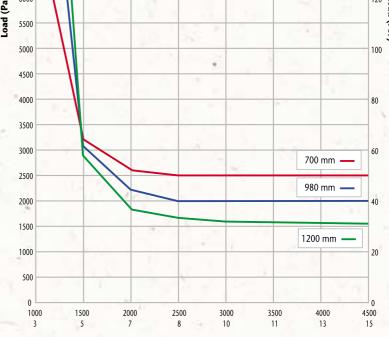
Length - Distance between supports (mm) or (ft) Deflection of 5% relative to the width

Technical Specifications					
	Color availability		Clear, Bronze, Ice		
	Weight (g/m²)	3800 (0.78 lb/ft ²)			
	Sheet thickness	32 (1.25")			
	Minimum cold bendin	5.6 (18.3')			
	Standard widths (mm)	980, 1200 (47.25")			
	Standard lengths (m)		3, 4, 6		
	U-factor (W/m ^{2,0} C) TNO tested		1.4 (0.25 Btu/h·ft²·°F)		
	Light transmission: (ASTM D-1494)	ht transmission: Clr Opal Brz Silhouette Gold Silhouette pearl			
	Thermal expansion (mm per m)	Ice Clear Bronze	2.5 (1/8" per3') 3.25 (1/4" per4')		
	Recommended minimum roof slope		10%		
	Impact resistance (joul) (ASTM D-5628)		3.00 (2.20 ft·lb)		

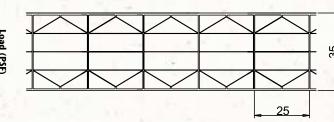
- Excellent for low-pitch, lean-to roofs and large-span roofing projects.
- Thermogal 35 Maximum Thermal Coefficient (1.36 U Value) for extraeffective thermal insulation.
- Thermal insulation especially effective for cold climates and winter nights. Creates greenhouse effect to keep heat inside the structure.
- Optional Primalite and Silhouette coatings reflect away near infrared heat to prevent unwanted heat build-up during the day.
- Complementary Polygal glazing systems feature Aluminium and Polycarbonate profiles and accessories for problem-free, integrated roofing solutions.



Windload Performance at Various Widths



Length - Distance between supports (mm) or (ft) Deflection of 5% relative to the width



Technical Specifications

l	Technical Specifi			
	Color availability		Clear, Bronze, Ice	
	Weight (g/m²)		4000 (0.82 lb/ft²)	
	Sheet thickness		35 (1.37")	
Minimum cold bending radius (m)			6.125 (20')	
Standard widths (mm)		980, 1200 (47.25")		
Standard lengths (m)			3, 4, 6	
	U-factor (W/m ^{2,0} C) TNO tested		1.36(0.24 Btu/h·ft²·°F)	
(ASTM D-1494) op Brz Silh		Clr opal Brz Silhouette Gold Silhouette pearl	67% 47% 14% 43% 45%	
	Thermal expansion (mm per m)	Ice Clear Bronze	2.5 (1/8" per3') 3.25 (1/4" per4')	
Recommended minimum roof slope			10%	
Impact resistance (joul) (ASTM D-5628)		3.00 (2.20 ft·lb)		

Aluminium Profiles and Accessories Order List

Polygal Aluminium Profile	No.	Function	Glazing Thickness	Quantity
28.00	314	Edge Profile	25mm	
35.00	320	Edge Profile	32mm	
33.00	321	Edge Profile	35mm	
19.30 4.50	308	Cap Profile	6-35mm	
9.50	309	Spacer Profile	25-35mm	
16,50	310	Purlin Profile	6-35mm	
14.00 70.00	306	Pressure Profile	6-35mm	
E 3 27.00	307	Base Profile	6-35mm	
8440 X 11430 8430	323	Box Profile	6-35mm	

Polygal Accessories	No.	Quantity
<u> </u>	428	
€	429	
	502	
	503	
See	504	

Standard length of Profile - 6m. For different lengths please contact your nearest Polygal office. Profile dimensions may be changed by Polygal without prior notice.

Complementary Glazing Systems from Polygal

Profiles and Accessory Details

Polygal's profiles and accessories are easy to install and ensure perfectly sealed, highly aesthetic glazed surfaces.

- Edge detail using U-Profile for side trimming.
 U-Profiles are available for all Thermogal thicknesses.
- 2. Flat-base-Profile specially designed for easy bending on-site in arched applications.
- 3. Box-Profile provides better moment of inertia. Features space for inserting steel profile for reinforcement and special joint details.
- 4. Purlin-Profile prevents air from permeating into the sheets, while helping collect and drain condensation droplets through the Base-Profile. Purlin-Profile also supports positive wind-load.

Polygal's Technical Support Services

Polygal's Technical Support Department invites architects and designers to send them their technical questions and sketches of projects. The Department's inhouse architects and designers will prepare AutoCAD drawings illustrating optimal mechanical and energysaving design suggestions.

In addition, four technical support software programs were developed by Polygal to assist architects and engineers in project planning using Polygal Sheets

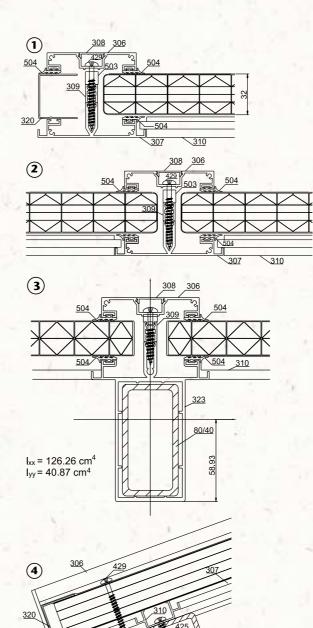
Computerized library featuring Polygal sheet and profile details for incorporating into AutoCAD designs.

Arches and Purlins

Helps Civil Engineers calculate engineering parameters including deflections, distance between supports and sheet sizes for different wind and snow loads.

Helps Civil Engineers calculate parameters for pitched roofs and windows, arched roofs and purlin supports.

Helps calculate optimal positioning of Selectogal sheets for maximum energy savings.





POLYGAL Plastics Industries Ltd.

Tel: 972-4-959 6222

ax: 972-4-959 6284

-mail: sales@polygal.co.il



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Charlotte, NC 28241

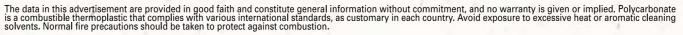
E-mail: usasales@polygal.com

Web site: www.polygal.com



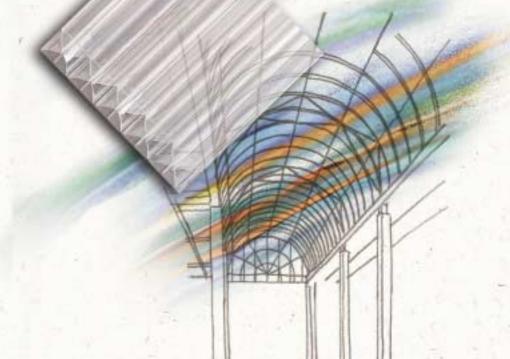


Technical Support Tel: 972-4-959 6220 Fax: 972-4-959 6235 E-mail: techsupport@polygal.com









Extra-strong, extra-rigid, extra-effective insulation

Extremely low U-Value means effective thermal insulation for cold climates. Heat enters the house and stays there.

Saves on heating energy consumption and costs.

Sophisticated multi-layer sheet design. Extra strength for low pitch roofing

Optional reflective coatings (Primalite or Silhoutte) for warm climates (by special

Bright, transparent look

Large range of colors and shades (subject to order quantity)

Ideally suited for diagonal cuttings









